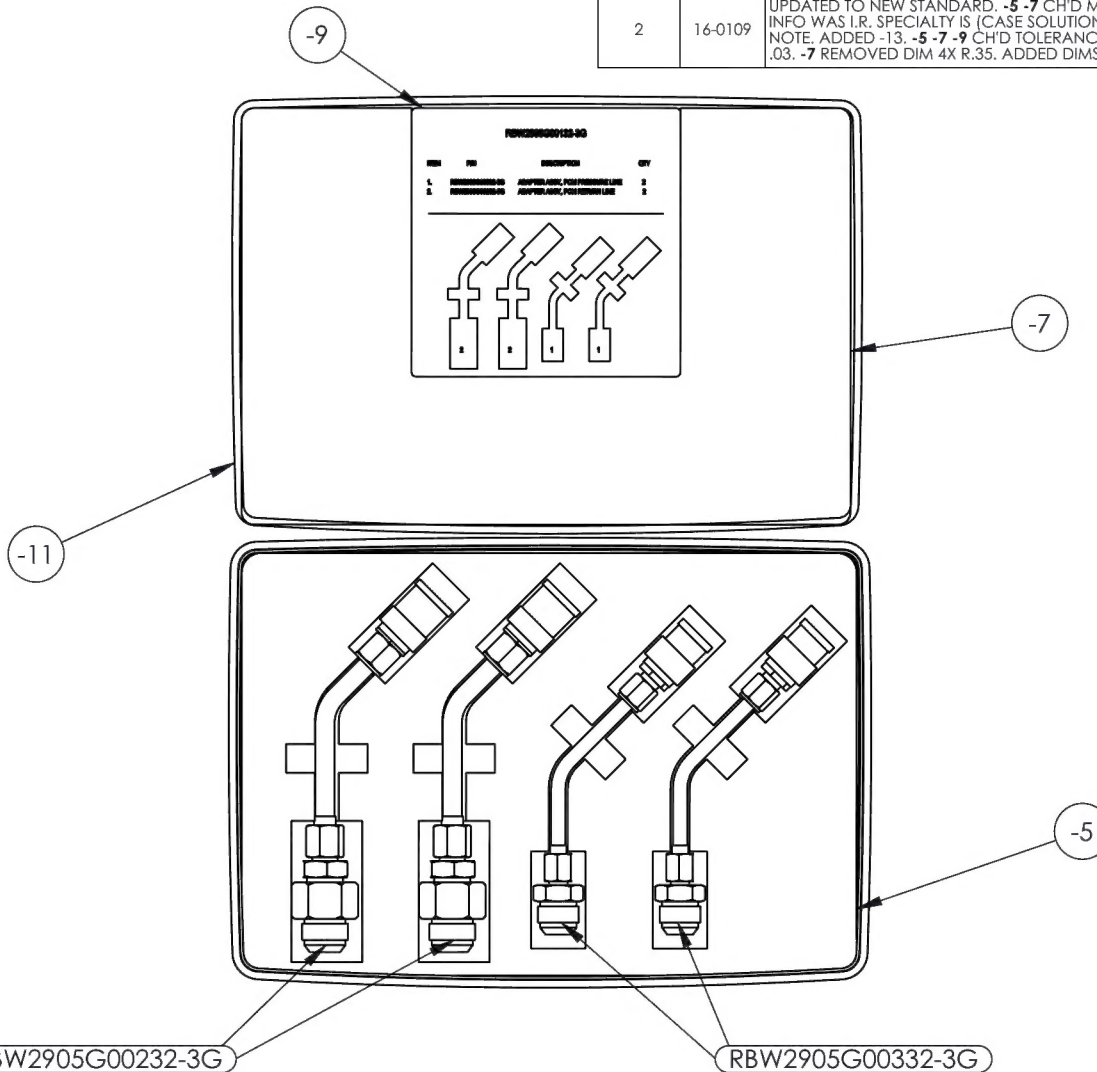


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		INCREASED FITTING CUTOUTS, FROM 2.69 TO 3.09 - FROM 3.43 TO 3.68 - FROM 2.71 TO 3.01 - FROM 2.23 TO 2.53.	5/23/2011	JAG	
2	16-0109	UPDATED TO NEW STANDARD. <b>-5 -7</b> CH'D MAT'L WAS Y20 BLACK IS ETHAFOAM 220 BLACK. CH'D B/O INFO WAS I.R. SPECIALTY IS (CASE SOLUTIONS). <b>-9</b> CH'D MAT'L WAS ALUMINUM IS PLASTIC. ADDED NOTE, ADDED -13. <b>-5 -7 -9</b> CH'D TOLERANCES WAS .XXX ± .005 IS .XXX ± .010, WAS .XX ± .01 IS .XX ± .03. <b>-7</b> REMOVED DIM 4X R.35. ADDED DIMS 4X .66, 4X 36°.	8/11/2016	DEW	JAG



NOTE:  
REF. AGUSTA T/N: 3G2905G00132.

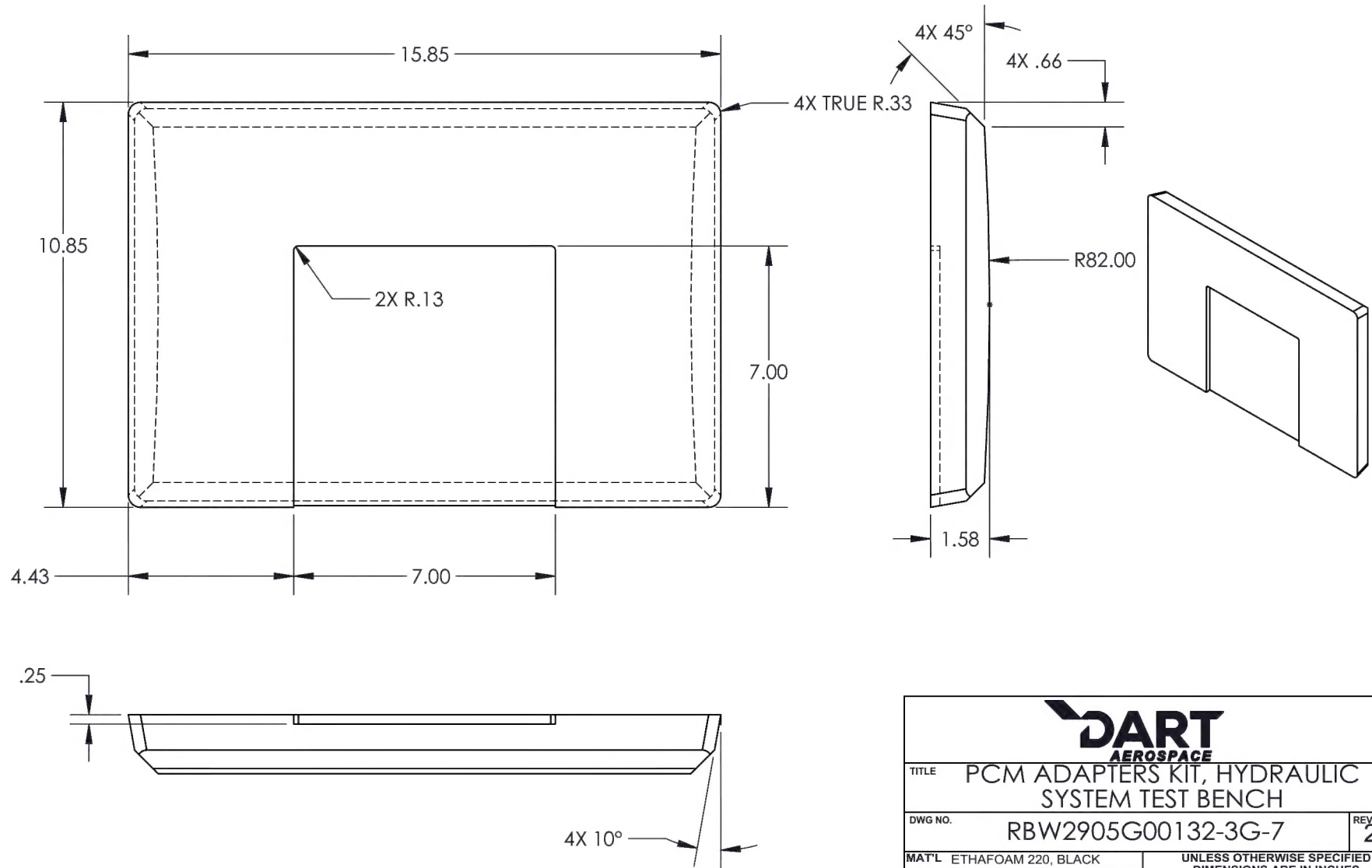
<b>DART AEROSPACE</b>																			
TITLE PCM ADAPTERS KIT, HYDRAULIC SYSTEM TEST BENCH																			
DWG NO. RBW2905G00132-3G	REV 2																		
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td></td> <td>.XX ± .01 ANGLES ± .5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125°</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES</td> </tr> <tr> <td></td> <td>.015 x 45° OR .015R</td> </tr> <tr> <td></td> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td></td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8		.XX ± .01 ANGLES ± .5°		.X ± .1 SURFACES = 125°	SPEC	1. BREAK ALL SHARP EDGES		.015 x 45° OR .015R		2. DIMENSIONAL LIMITS APPLY AFTER PLATING		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
MAT'L	UNLESS OTHERWISE SPECIFIED																		
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<table border="1"> <tr> <td>DRAWN BY:</td> <td>GILBERT</td> </tr> <tr> <td>CHECKED:</td> <td>DUERFELDT</td> </tr> <tr> <td>OPPS APPR:</td> <td>ANDERSON</td> </tr> <tr> <td>QA APPR:</td> <td>LINDSAY</td> </tr> <tr> <td>APPROVED:</td> <td>GILBERT</td> </tr> </table>		DRAWN BY:	GILBERT	CHECKED:	DUERFELDT	OPPS APPR:	ANDERSON	QA APPR:	LINDSAY	APPROVED:	GILBERT								
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SCALE	1:5	DATE	3/4/2011	SHEET	1 OF 4														

ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				2	ADAPTER ASSY, PCM RETURN LINE		RBW2905G00232-3G	1
				2	ADAPTER ASSY, PCM PRESSURE LINE		RBW2905G00332-3G	1
		B/O	-5	1	BOTTOM TOOL CUSHION	ETHAFOAM 220, BLACK	16.0 X 11.0 X 2.3 (CASE SOLUTIONS)	2
		B/O	-7	1	TOP TOOL CUSHION	ETHAFOAM 220, BLACK	15.85 X 10.85 X 1.58 (CASE SOLUTIONS)	3
			-9	1	PLACARD	PLASTIC		4
		B/O	-11	1	CASE	PLASTIC	PELICAN #APP-1470-E	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0109	-7 CH'D MAT'L WAS Y20 BLACK TO ETHAFOAM 220 BLACK. CH'D TOLERANCES WAS .XXX $\pm$ .005 IS .XXX $\pm$ .010, WAS .XX $\pm$ .01 IS .XX $\pm$ .03. REMOVED DIM 4X R.35. ADDED DIMS 4X .66, 4X 36°.	8/18/2016	DEW	JAG

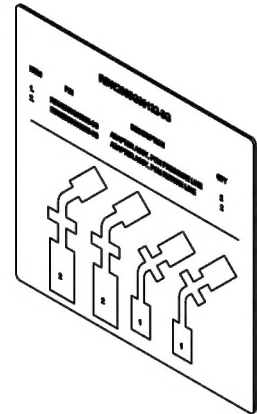
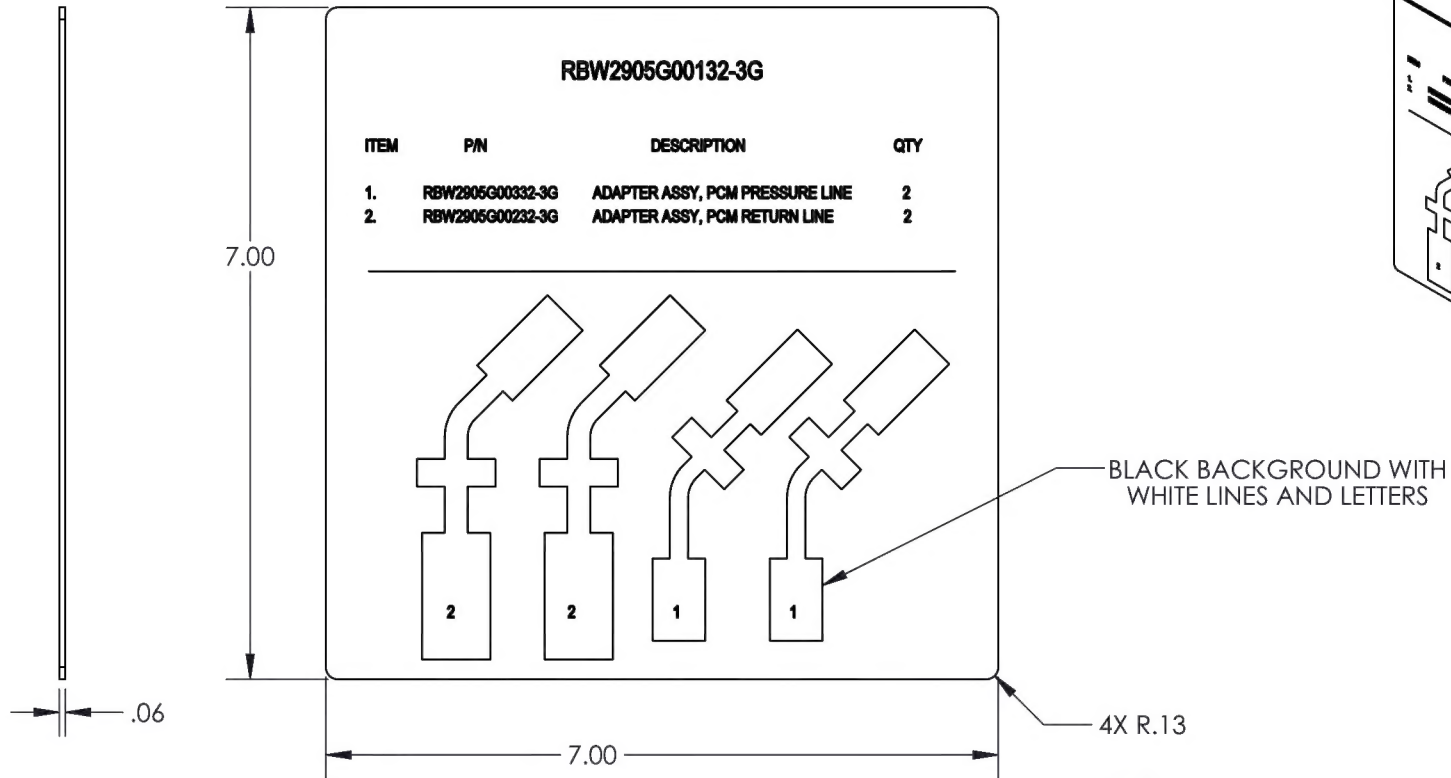


(-7)  
TOP TOOL CUSHION

<b>DART AEROSPACE</b>	
TITLE PCM ADAPTERS KIT, HYDRAULIC SYSTEM TEST BENCH	
DWG NO. RBW2905G00132-3G-7	REV 2
MAT'L ETHAFOAM 220, BLACK	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX $\pm$ .010 FRACTIONS $\pm$ 1/8
SPEC	.XX $\pm$ .03 ANGLES $\pm$ 1°
	.X $\pm$ .1 SURFACES = 125°
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:4	DATE 3/4/2011
	SHEET 3 OF 4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-9 CH'D MAT'L WAS ALUMINUM IS PLASTIC. CH'D TOLERANCES WAS .XXX ± .005 IS .XXX ± .010, WAS .XX ± .01 IS .XX ± .03. ADDED NOTE.	8/18/2016	DEW	JAG



NOTE:  
USE PDF.

<b>DART AEROSPACE</b>	
TITLE PCM ADAPTER KIT, HYDRAULIC SYSTEM TEST BENCH	
DWG NO. RBW2905G00132-3G-9	REV 2
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AGUSTA AW139
SCALE 1:2	DATE 3/4/2011
SHEET 4 OF 4	